**CMP RECOMMENDATIONS PRIOR TO SENDING IN A JOB**

**RACKING CONSIDERATIONS:** Anodizing requires a solid connection to process the parts correctly. Our racks must touch your parts. This means that there will be marks on your product so please consider this in the design to hide or take advantage of certain geometry to ensure the best appearance of the product being processed.

**IF RACKING IS A CONCERN**-Please send a marked up print with your order with racking instructions.

**THRU AND MOUNTING HOLES**- Always CMP’s first choice for racking. These are generally covered up after the product gets assembled and we have racks in house to use for a wide variety of shapes and sizes.

**MASKING-** If any masking is required before anodizing or electroless nickel, please provide marked prints supplying this information.

**Surface Finish**- Anodizing will leave the surface looking dull. It will not improve the surface aesthetically. Even a highly polished surface will dull slightly after anodizing. Machine marks will also be more noticeable after anodizing and in particular when a tool is getting dull.

**Cleaning Solutions**- Be sure to consult your suppliers with regards to your cleaning solutions and their effect on anodizing. Dry film can be difficult to remove and can stain the surface of the product if not addressed.

**Shipping**- Please ensure product being shipped to CMP is protected. We recommend cardboard in between and over parts, plastic wrapped, cardboard cornering, and a specified distance away from the edges of the containers/skids to ensure it makes it here safely and without incident.

If you have any questions, or would like to email a print for quoting, please contact [jon@cmpanodizing.com](mailto:jon@cmpanodizing.com) or [info@cmpanodizing.com](mailto:info@cmpanodizing.com)